

Date: Monday, 4/3/2006 10:52:29 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SEAL
Job Number : 26472	
Estimate Number : 11020	
P.O. Number : <i>N/A</i>	Part Number : D2732
This Issue : 4/3/2006 S.O. No. : <i>N/A</i>	Drawing Number : D2732 REV B1
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision : B1
Previous Run : <i>N/A</i>	Material : <i>N/A</i>
Written By : <i>SEE COMMENT BELOW</i>	Due Date : 4/10/2006 Qty: 500 Um: Each
Checked & Approved By : <i>SEE ABOVE USER & DATE</i>	
Comment : Est. A 02.04.26 New Issue NG	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: *00000 925*

Seal as per dwg D2732

Possible Supplier: Accurate rubber P/N 110750003

Material release note required

90 65103

2.0	110750003	RUBBER EXTRUSION
-----	-----------	------------------



Comment: Qty.: 1.0000 f(s)/Unit Total : 500.0000 f(s)
 Rubber Extrusion

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

Check dims to dwg

Pc 4/5/8 500
160506

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 350*
Pc 4/5/8 (500)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *DD* Date: 02/03/05

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 4/3/2006 10:52:30 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAL

Job Number: 26472

Part Number: D2732

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

2806/05/09 (Saw)

Job Completion



6 Dec 05-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 04/07/2006

Customer : Dart Aerospace LTD

Customer P.O. # : P000000925

ACR W.O. # : 120653

Item # : 110750003

Item Description: Extrusion , Die # 621, As per DWG

ACR Compound : A-106

Date Shipped: 04/07/2006

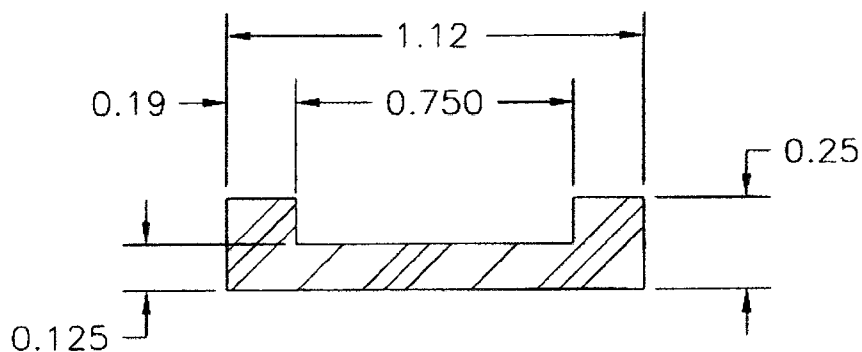
This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi
(ACR GROUP INC. REPRESENTATIVE)



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>Q</i>	APPROVED <i>Q</i>	DRAWING NO. D2732	REV. 8 SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
BI	<i>if</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
98/03/06 KE



REFERENCE ONLY

D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003